



## THRESHOLD TEACH-IN PROGRAMMING MENU

The threshold teach-in programming menu allows adjusting prealarm and alarm of load and moment.

### Adjustment ranges

**LOAD ORANGE:** min. 80 %, max. 150.0 % (limited by the **LOAD BUZZER** threshold adjustment).  
Value by default: 90 %.

**LOAD BUZZER:** min. 80.0 % (limited by the threshold adjustment **LOAD ORANGE**), max. 150.0 % (limited by the threshold adjustment **LOAD RED**).  
Value by default: 95.0 %.

**LOAD RED:** min. 80.0 % (limited by the threshold adjustment **LOAD BUZZER**), max. 150.0 %.  
Value by default: 100.0 %.

**MOMENT ORANGE:** min. 80.0 %, max. 150.0 % (limited by the **MOMENT BUZZER** threshold adjustment).  
Value by default: 90.0 %.

**MOMENT BUZZER:** min. 80.0 % (limited by the **MOMENT ORANGE** threshold adjustment) max. 150.0 % (limited by the threshold adjustment **MOMENT RED**).  
Value by default: 95.0 %.

**MOMENT RED:** min. 80.0 % (limited by the **MOMENT BUZZER** threshold adjustment) max. 150.0 %.  
Value by default: 100.0 %.

**Downgrading of load (1):** 0% minimum (100% of the maximum load), -10% maximum (90% of the maximum load).  
Default value: 0%.

**Downgrading of moment (1):** 0% minimum (100% of the load curve), -10% maximum (90% of the load curve).  
Default value: 0%.



Depending on the country or the installation area of the crane, local legislation may require the operator to degrade the maximum load and/or the load curve of the crane for safety reasons.

(1) According to the model or optional.

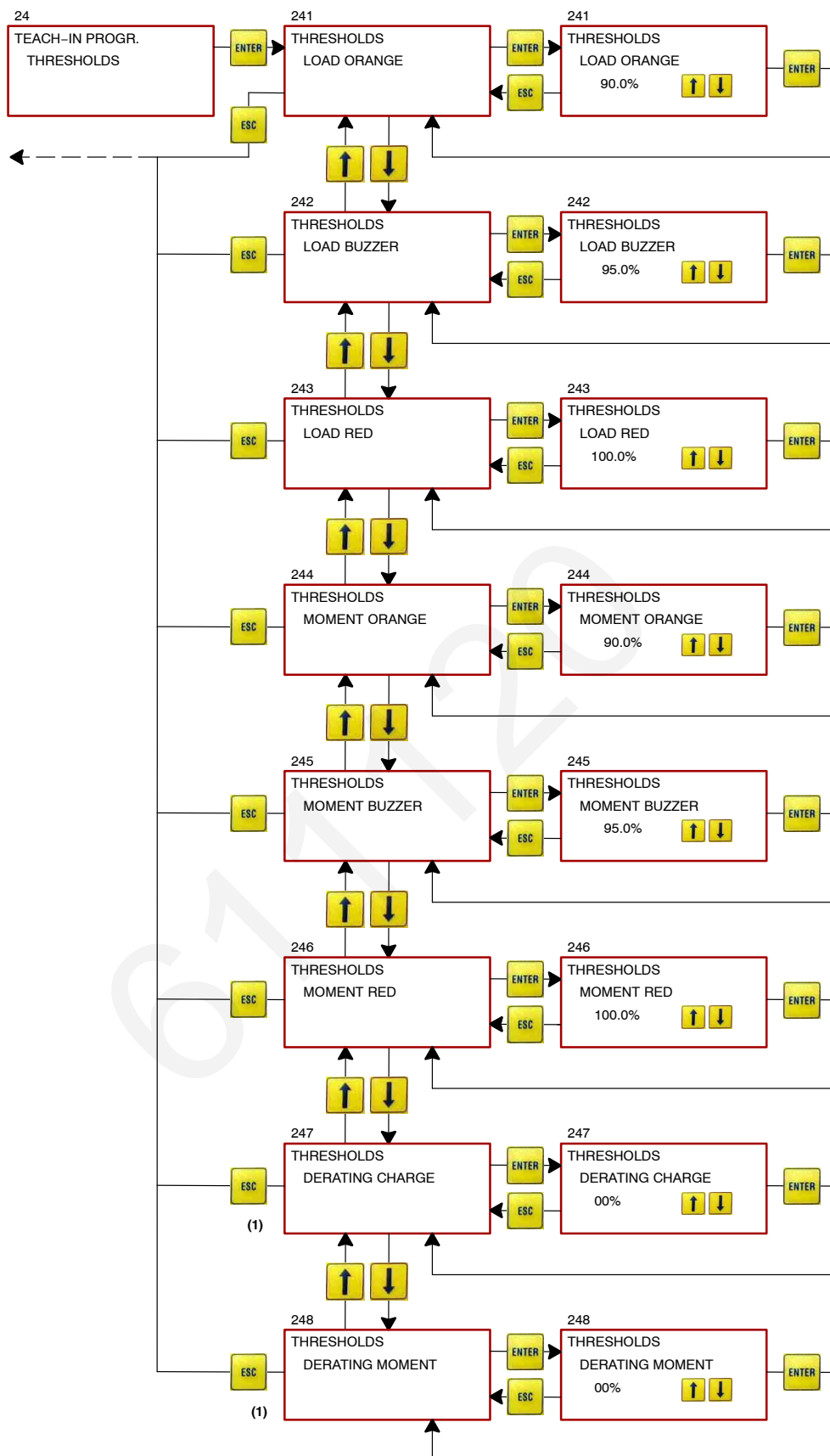
### Access to the threshold teach-in programming menu



**PROCESSING UNIT – GENERAL NOTES / Teach-in programming menu**



Password of the threshold teach-in programming menu: **0149**.



(1) According to the model or optional.