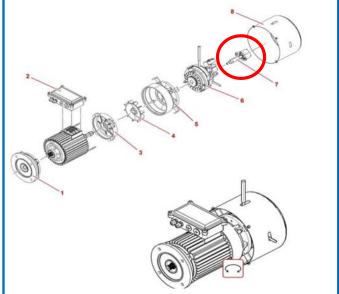


TROUBLESHOOTING ASSISTANCE

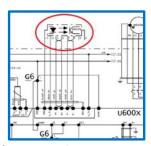
HUP CRANE ENCODERS PRINCIPLE TA20-233-A Product Improvement Program (PIP): Welding instructions: Service bulletin: Crane family: GMA Range: HUP Model:32-27/40-30 SUPPORT TECHNIQUE 27/03/2020 Α Creation Index Written by Date Comment **DIAGNOSIS** HUP cranes slewing motor and CCS encoders



SOLUTION

The motor slewing encoder:

- its role is to ensure the slewing regulation between motor and frequency drive.



- He's connected to the frequency drive

How to enable/disable the motor slewing encoder?:

- Inside the CCS (CCT):
 - Menu= 4. Maintenance
 - Sub menu = 4.9 Degraded mode
 - Slewing encoder

YES/NC

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HUP CRANE ENCODERS PRINCIPLE

TA20-233-A

Product Improvement Program (PIP): Service bulletin: Welding instructions: Crane family: GMA Model:32-27/40-30 Range: HUP **CCS CAN BUS ENCODERS:** • its role is to give the **position** of the slewing to the computer. it is used for the TOP SITE or ANTICOLLISION options. When activated, it also serves as a **slewing limit switch**. If it is not activated, the limit switch is mechanical There are two can bus encoders connected to the CRTL and SENS network How to enable/disable the CCS encoder: **SOLUTION** Inside the CCS (CCT): Menu= 6. Mounting (8528) • Submenu = 6.3 Encoder • 6.3.1 redondant slewing encoder: validate the adress to **enable**/ select DISSO to disable • 6.3.2 main slewing encoder: validate the adress to **enable**/ select DISSO

to disable POWER OFF/ON THE CCS!

- Menu= 6. Mounting (8528)
 - Submenu =6.2 Configuration
 - 6.2.2 option
 - 6.2.2.1 Option 1 :
 - 62.2.1.5 : Slewing encoder = YES/ NO (to activate or not the encoders)
- After pairing and activating the CCS encoders, it is mandatory to validate the zero slewing in the teach-in menu to operate the slewing.

REPAIR PART NUMBER