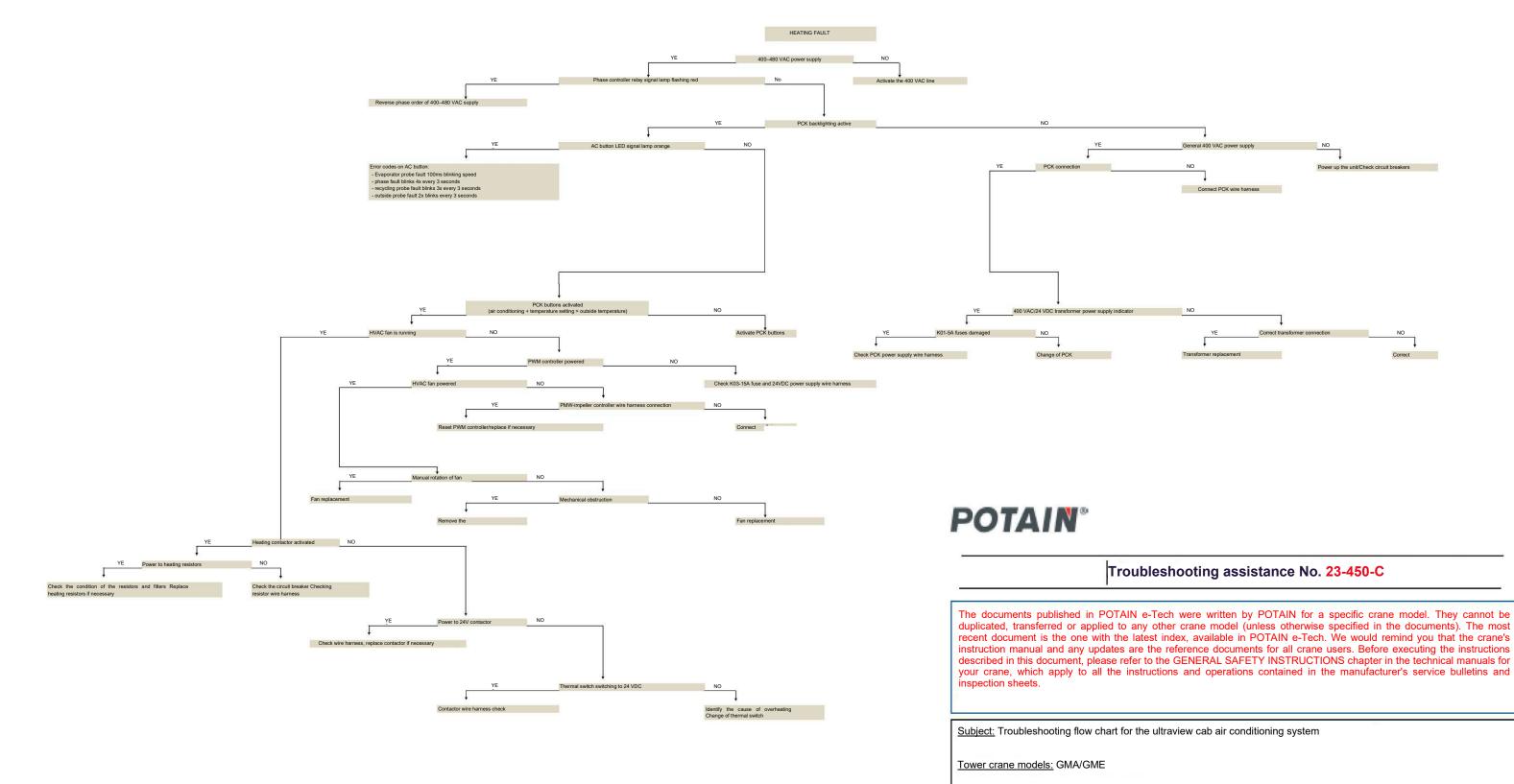


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В	Technical Support	01/29/2025	Change of Title
Α	Technical Support	08/30/2023	Creation
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В	Technical Support	29/01/2025	Change of Title
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Subject: Troubleshooting flow chart for the ultraview cab air conditioning system

Tower crane models: GMA/GME

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В	Technical Support	01/29/2025	Change of Title
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# <u>Checklist to check if the air-conditioning unit is not working:</u>

1. Place the control panel (PCK2) in the cab in the following position:



- 2. Check the fuses (unit powered off)
- ☐ 5A: PCK2 power supply,
- ☐ 15A: Falkon evaporator fan power supply,
- □ 20A: Condenser fan relay power supply

## INSTRUCTIONS/OP ERATING PROCEDURE/SOLU TION



3. Check the continuity of the pressure sensitive switch (unit powered off)



If there is no continuity at the connector of the pressure sensitive switch, this indicates a fault in the pressure sensitive switch or a unit without gas, which prevents the air-conditioning system from functioning.



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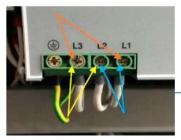
Tower crane models: GMA/GME

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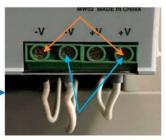
4. Check the 24V power supply (Caution, unit energized)
Use a multimeter to check the supply input voltage (400V) and the output voltage of the power supply (24V).

3 AC checks to be performed (400V)

2 DC checks to be performed (24 V)



If the 400V is present then check the 24V output



## INSTRUCTIONS/OP ERATING PROCEDURE/SOLU TION

If 400v is not present, check the power supply of the unit at the terminal strip --> If 24 V is not present, replace the power supply **84112660.** 

5. Check the phase controller



□ A/C LED flashes 4 times every 3 seconds --> Connection error. Check the phase positions on the terminal strip.





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☐ The A/C LED flashes 3 times every 3 sec: Replace the cab probe **84036402** 



☐ The A/C LED flashes twice every 3 sec: Replace the outside probe **84083397** 

## INSTRUCTIONS/OP ERATING PROCEDURE/SOLU TION



□ The A/C LED flashes every 100ms: Replace the frost probe 84083398





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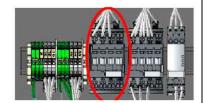
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6. Place the control panel (PCK2) in the cab in the following position:



- 7. Check that relay KM1 activates:
- ☐ If the relay does not activate --> check thermal switch (see point 3) + 24V supply.
- ☐ If thermal switch OK + 24V supply OK --> replace relay: 84083385
- ☐ If the relay activates: replace PTC heating resistor **84130776**



## INSTRUCTIONS/OP ERATING PROCEDURE/SOLU TION

- 8. Check that the ventilation is working:
- ☐ Check 15A fuse
- ☐ Manually check that the fan rotates freely

□If the two front points comply then replace the electronic control board (PWM) **84083394** 

9. Check the continuity of the thermal switch (unit powered off)

If there is no continuity on the thermal switch, this stops the heating system from switching on, check the continuity of the connector on the evaporator side.



☐ If no continuity--> replace the thermal switch: 84083399

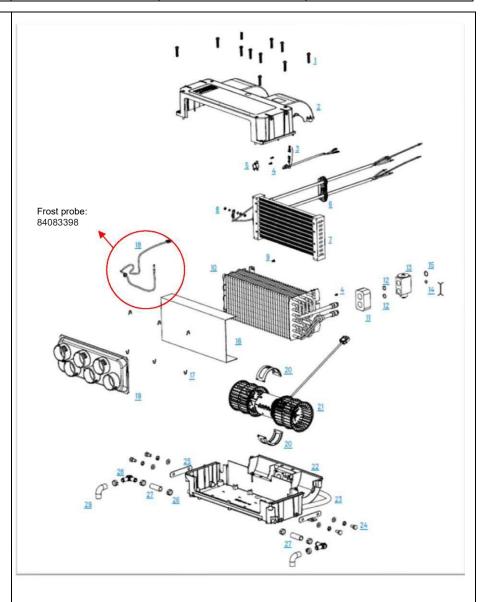


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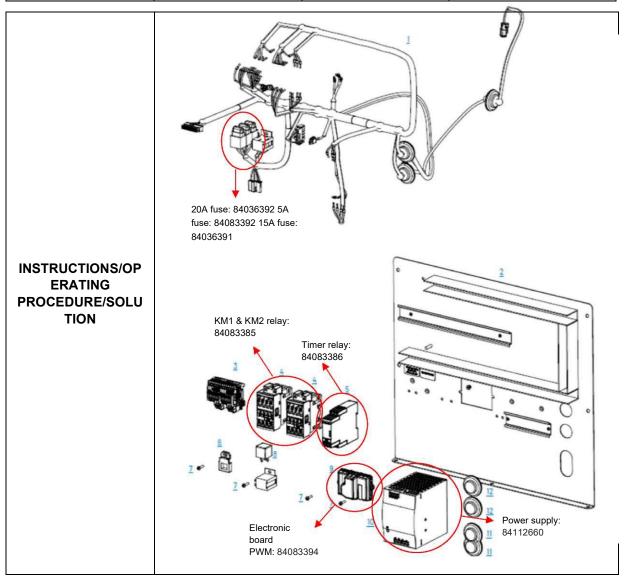


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